

Garant

Indexable insert for turning TCMT 16T304, for finish machining, Grade: HB7140-2

**Order data**

Order number	260956 HB7140-2
GTIN	4067263329633
Item class	21G

Technical description

Number of changes/inserts	3
Finishing/roughing assignment	Finishing
ISO code indexable insert	TCMT 16T304
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Coating	coated
Main application	M
Chip breaker	VS
Cutting speed v_c main application	70 - 230 m/min
Cutting depth a_p	0.2 - 1.5 mm

Cutting conditions	heavily interrupted
Grade	HB7140-2
Type of product	Indexable insert for turning